VORWERK flooring
SUPERIOR LINE ★★

SUPERIOR 1014

- Broadloom
- Acoustic carpet tile

VORWERK flooring
ESSENTIAL LINE ★
VORWERK flooring SUPERIOR LINE ★★
VORWERK flooring EXCLUSIVE LINE ★★★
IT’S A VORWERK!
WHEN MILLIONS OF SATISFIED CUSTOMERS HAVE FAVOURED ONE SINCE 1883.

For more than 130 years, Vorwerk has been the most desirable brand for floor coverings. Millions of satisfied customers vouch for the fact, all over the world. The reason for this is clear: Vorwerk is the only brand where they find this one-of-a-kind mixture of superior quality, sustainable innovations and global award-winning design. We’re going to prove it on the following pages.

IT’S A VORWERK!
WHEN SUPERIOR QUALITY, SUSTAINABLE INNOVATIONS AND GLOBAL AWARD-WINNING DESIGN MEET UNIQUE FLOOR COVERINGS.

Because quality at Vorwerk is our highest priority, we monitor all of our products by carrying out more than 15,000,000 individual tests every year. We also have a “zero-errors tolerance” – from production to delivery. We are the only company doing this – and with success, as the numerous independent environmental and quality labels that our products have been awarded show.

Affordable floor coverings for everyone (1885), the fluffy carpet at home (1955), the ecological carpet backing (1994) – revolutionary for people with allergies – or the first free-form carpet tile (2011) for an abundance of brand-new freedom in floor design. Time and again, it is the Vorwerk brand that perceives people’s wishes and sets trends on the market to fulfil them.

World-famous names, such as Roy Lichtenstein or Karl Lagerfeld, have designed for Vorwerk. And the journey continues. To accomplish this we picture the floor covering as a canvas just waiting to be painted. Whether in a timeless or contemporary vein, reserved or progressive. The design world values this, which can be seen in the numerous awards we receive every year.
More than 130 years ago carpets were a luxury product. Driven by the idea of manufacturing the best floor coverings, our founding fathers brought British technology to Germany. The aim was to make carpets accessible to everybody: in numerous designs and the highest quality.

From timeless to trendy, from low key to striking, all products are available in 15 colours, lots of them even in 25 or 30. If, contrary to expectations, the right nuance is not among them, our “Made-to-Order Tailoring” is able to make any desired colour you choose.*

*We produce exclusively for you starting at a quantity of 400 square metres tuft and 100 square metres woven.
IT’S A VORWERK!
WHEN WE CAN PROVE OUR CREDO “UNIQUE FLOOR COVERINGS SINCE 1883” WITH 3 PRODUCT LINES, 3 STYLE WORLDS AND MILLIONS OF POSSIBILITIES.

Our unique range of products is the guarantee that you will find the most beautiful and best floor coverings at Vorwerk. Our product lines Vorwerk flooring ESSENTIAL LINE, Vorwerk flooring SUPERIOR LINE and Vorwerk flooring EXCLUSIVE LINE with our style worlds NATURE | Design, CLASSIC | Design or ART | Design fulfil nearly every wish.

3 PRODUCT LINES

Whether broadloom, tile or free-form – with our three product lines Vorwerk flooring ESSENTIAL LINE, Vorwerk flooring SUPERIOR LINE and Vorwerk flooring EXCLUSIVE LINE, you define the material, the feel, the construction design and resilience of your new Vorwerk, from high to the very highest standards.

Vorwerk flooring ESSENTIAL LINE.
The product line which sets standards right from the start.

Vorwerk flooring SUPERIOR LINE.
The product line which raises the high level of comfort even higher.

Vorwerk flooring EXCLUSIVE LINE.
The product line which delivers superlatives that measure up to our customers’ demands.

3 STYLE WORLDS

Whether timelessly elegant, inspired by nature or artistically offbeat, with NATURE | Design, CLASSIC | Design and ART | Design, you define the attitude towards life on your Vorwerk. Regardless of whether you prefer to enjoy it at home or in the office.

NATURE | Design.
Inspired by nature. Interpreted by Vorwerk.

CLASSIC | Design.
Stylish at home and timeless. Interpreted by Vorwerk.

ART | Design.
Award-winning, limited and simply unique. Interpreted by Vorwerk.
IT’S A SUPERIOR 1014!
WHEN A TRULY “GREEN” ONE COMES OUT IN YARN OF THE HIGHEST QUALITY AND DURABILITY.

1. The extremely robust and blended print velours stands out with one of the highest-quality ECONYL® fibres in the world, made of 100% recycled fishnets for instance.
2. This not only ensures the highest durability and best use characteristics, it also enables impressively beautiful variants thanks to the large number of colours and designs.

IT’S A VORWERK!
WHEN THE ALL-INCLUSIVE DELIVERY PROMISE IS KEPT.

1. Our 1st delivery promise:
   We at Vorwerk flooring promise that we will ship out all in-stock items of up to 50 square metres within three days, and up to 600 square metres within three weeks (tuft) or four weeks (woven and tiles) after receipt of the order.

2. Our 2nd delivery promise:
   We at Vorwerk flooring promise that we will ship out orders of up to 300 square metres within three days after receipt of the order.

3. Our 3rd delivery promise:
   We at Vorwerk flooring promise that we will provide a delivery date and minimum quantity after three days at the latest for non-stock items, custom quantities or special colours, and special construction designs within eight days.

   Take us at our word.
Superior 1014, Design 4313-2 | 5W00, Rapport: approx. w 100 x l 96 cm

Superior 1014, Design 4315-1 | 5W01, Rapport: approx. w 33.5 x l 96 cm

Depending on the viewer’s perspective, the horizontal and vertical patterns interact to give the viewer different impressions of the overall design.
Superior 1014, Design 4317-1 | 1M48, Rapport: approx. w 50 x l 96 cm

Superior 1014, Design 4323-2 | 4G05, Rapport: approx. w 100 x l 96 cm

Inspired by nature. Interpreted by Vorwerk.
## SUPERIOR 1014
### TECHNICAL INFORMATION

<table>
<thead>
<tr>
<th>Feature</th>
<th>Broadloom</th>
<th>Acoustic carpet tile Sonic</th>
</tr>
</thead>
<tbody>
<tr>
<td>Construction</td>
<td>1/10&quot; Tufted velours, printed</td>
<td>1/10&quot; Tufted velours, printed</td>
</tr>
<tr>
<td>Pile material</td>
<td>100% PA 6, ECONYL</td>
<td>100% PA 6, ECONYL</td>
</tr>
<tr>
<td>Formats</td>
<td>approx. 400 cm</td>
<td>approx. 50 x 50 cm</td>
</tr>
<tr>
<td>Durability rating</td>
<td>EN 1307 extreme 33</td>
<td>EN 1307 extreme 33</td>
</tr>
<tr>
<td>Number of tufts</td>
<td>EN 1307 approx. 2330 dm²</td>
<td>approx. 2330 dm²</td>
</tr>
<tr>
<td>Total thickness</td>
<td>EN 1307 approx. 6.0 mm</td>
<td>approx. 8.5 mm</td>
</tr>
<tr>
<td>Pile weight</td>
<td>EN 1307 approx. 820 g/m²</td>
<td>approx. 820 g/m²</td>
</tr>
<tr>
<td>Total weight</td>
<td>EN 1307 approx. 1600 g/m²</td>
<td>approx. 4070 g/m²</td>
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<tr>
<td>Fire rating</td>
<td>DIN EN 13501-1 Bfl-s1</td>
<td>Bfl-s1</td>
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<tr>
<td>Impact noise insulation</td>
<td>DIN EN ISO 10410 27 dB</td>
<td>29 dB</td>
</tr>
</tbody>
</table>

### Additional properties

![ECONYL](image1.png)
![life balance](image2.png)
![GUT](image3.png)
![DGMB](image4.png)

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In the course of constant further development and quality improvement, we reserve the right to change technical data without prior notice. Technical data sheets, installation instructions, recommendations for cleaning, care and maintenance and texts for tenders can be found at: www.vorwerk-carpet.com